

**CODE: 001****80g ART PAPER/WATER GLUE A-01/WHITE GLASSINE****Application**

- Minimum labeling temp: 0°C.  
Service temp : -20°C~100°C. (24h after labeling)
- Suitable for Food or Medicine label in conventional glossy.
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).
- Rough surface substrate is not recommended.

**Print & Process**

- Suitable for conventional printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.

**Shelf life**

From date of manufacture:12 months, storage conditions: 23±2°C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

**Facestock**

Art paper , glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	80±5%	g/m <sup>2</sup>	ISO536
Caliper	70±5%	μm	ISO534

**Adhesive**

High-viscosity permanent emulsion acrylic adhesive

**Liner**

Super calendered white glassine

Indicator	Parameter	Unit	Method
Substance	60±5%	g/m <sup>2</sup>	ISO536
Caliper	53±5%	μm	ISO534
Tear Resistance	≥300	mN	ISO 1924-2

**Performance Data**

Indicator	Parameter	Unit	Method
Initial Tack	≥14 or PT	N/25mm	FTM9, ss
90° Peel Adhesion (20min)	≥7 or PT	N/25mm	FTM2, ss
Release force	10-40	G/25mm	FTM4, ss
Permanent adhesion	3	H	FTM8, ss

**Statement:**

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of final explanation.