



# **CODE: 202**

## 80g COATED PAPER/HOT MELT ADHESIVE B-02/50g WHITE GLASSINE



## APPLICATION:

- Minimum labeling temp: -5°C Service temp: -20°C°90°C. (24h after labeling)
- Suitable for bar code printing, blank die-cutting label in conventional glossy.
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).
- Rough surface substrate is not recommended.

### Print & Process

- Suitable for conventional printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.

#### **Facestock**

Coated paper ,glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	80±5%	$g/m^2$	I S0536
Caliper	$70 \pm 5\%$	μm	I S0534

## Adhes i ve

General purpose permanent hot melt adhesive

#### Liner

Super calendered white glassine

Indicator	Parameter	Unit	Method
Substance	50±5%	g/m²	I S0536
Caliper	43±5%	μm	I S0534
Tear Resistance	≥300	mN	ISO 1924-2

#### Performance data

Indicator	Parameter	Unit	Method	
Initial Tack	≥17 or PT	N/25mm	FTM9, ss	
90° Peel Adhesion (20min)	≥9 or PT	N/25mm	FTM2, ss	
Release force	e 10~40	G/25mm	FTM4,ss	
ermanent adhesion 10		Н	FTM8,ss	

## Shelf life

From date of manufacture:12 months, storage conditions:  $23\pm2^{\circ}$ C & relative humidity  $50\pm5\%$ . Prolonged storage outside these conditions might reduce the shelf life.

# Statement:

• All the statements, tech information &

recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for

its purposes.

• We reserve the rights of final explanation.