

## CODE : 204

80g ART PAPER/HOT MELT ADHESIVE B-02/WHITE GLASSINE



### Application

- Minimum labeling temp: -5°C  
Service temp : -20°C~90°C. (24h after labeling)
- Suitable for Food or Medicine label in conventional gloss.
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).

### Print & Process

- Suitable for conventional printing.
- Full page printing is not recommend.

### Shelf life

From date of manufacture:12 months,storage conditions: 23±2°C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

### Facestock

Art paper ,glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	80±5%	g/m <sup>2</sup>	ISO 536
Caliper	70±5%	μm	ISO 534

### Adhesive

General purpose permanent hot melt adhesive

### Liner

Super calendered white glassine

Indicator	Parameter	Unit	Method
Substance	60±5%	g/m <sup>2</sup>	ISO 536
Caliper	53±5%	μm	ISO 534
Tear Resistance	≥300	mN	ISO 1924-2

### Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥17 or PT	N/25mm	FTM9, ss
90° Peel Adhesion (20min)	≥9 or PT	N/25mm	FTM2, ss
Release force	10~40	G/25mm	FTM4, ss
Permanent adhesion	10	H	FTM8, ss

### Statement:

- All the statements,tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty.All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of finally explanation.