

CODE: 213

WOODFREE PAPER/HOT MELT ADHESIVE B-02/YELLOW PEK



Application

- Minimum labeling temp: -5°C
Service temp : -20°C~90°C. (24h after labeling)
- Suitable for all kinds of low gloss label and price tag.
- Rough surface substrate is not recommended.

Print & Process

- Suitable for normal color printing and inkjet printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.

Shelf life

From date of manufacture: 12 months, storage conditions: 23±2°C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

Facestock

Woodfree paper with fine ink-absorbency

Indicator	Parameter	Unit	Method
Substance	70±5%	g/m ²	ISO536
Caliper	85±5%	μm	ISO534

Adhesive

General purpose permanent hot melt adhesive

Liner

Yellow PEK

Indicator	Parameter	Unit	Method
Substance	80±10%	g/m ²	ISO536
Caliper	100±10%	μm	ISO534

Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥16 or PT	N/25mm	FTM9, ss
90° Peel Adhesion (20min)	≥8 or PT	N/25mm	FTM2, ss
Permanent adhesion	10	H	FTM8, ss
Release force	20-80	G/25mm	FTM4, ss

Statement: All the statements, tech information &

recommendations are based on the tests believed

to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes