

CODE:214

80g COATED PAPER/HOT MELT ADHESIVE B-02/WHITE PEK



Application

- Minimum labeling temp: -5℃
Service temp : -20℃~90℃. (24h after labeling)
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).

Print & Process

- Suitable for conventional printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.

Shelf life

From date of manufacture:12 months, storage conditions: 23±2℃ & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

Facestock

Coated paper , glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	80±5%	g/m ²	ISO536
Caliper	70±5%	μm	ISO534

Adhesive

General purpose permanent hot melt adhesive

Liner

White PEK

Indicator	Parameter	Unit	Method
Substance	80±10%	g/m ²	ISO536
Caliper	100±10%	μm	ISO534

Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥17 or PT	N/25mm	FTM9, ss
90° Peel Adhesion (20min)	≥9 or PT	N/25mm	FTM2, ss
Permanent adhesion	10	H	FTM8, ss
Release force	20~80	G/25mm	FTM4, ss

Statement:

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of finally explanation.