

CODE : S13

70g WOODFREE PAPER/HOT MELT ADHESIVE B-02/80g CCK



Application

- Minimum labeling temp: -5°C
Service temp : -20°C~70°C. (24h after labeling)
- Suitable for all kinds of low gloss label and price tag
- Rough surface substrate is not recommended.

Print & Process

- Suitable for normal color printing and inkjet printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.

Shelf life

From date of manufacture:12 months, storage conditions: 23±2°C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

Facestock

Woodfree paper with fine ink-absorbency

Indicator	Parameter	Unit	Method
Substance	70±5%	g/m ²	ISO536
Caliper	85±5%	μm	ISO534

Adhesive

General purpose permanent hot melt adhesive

Liner

White CCK

Indicator	Parameter	Unit	Method
Substance	80±10%	g/m ²	ISO536
Caliper	80±10%	μm	ISO534
Tensile strength MD	≥5.4	kN/m	ISO 1924-2

Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥14 or PT	N/25mm	FTM9, SS
90° Peel Adhesion (20min.)	≥7 or PT	N/25mm	FTM2, SS
Shear Min. Release force	10 10~40	hours G/25mm	FTM8, SS FTM4, SS

Statement:

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of finally explanation.