



CODE: S206

80 gART PAPER/HOT MELT ADHESIVE B-02/60g YELLOW GLASSINE/B





Application

- Minimum labeling temp:-5°C Service temp: -20°C~90°C. (24h after labeling)
- Suitable for Food or Medicine label in conventional glossy.
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).

Print & Process

- Suitable for conventional printing.
- Full page printing is not recommend.

Shelf life

From date of manufacture:12 months, storage conditions: $23\pm2^{\circ}$ C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

Facestock

Art Paper, glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	$80\pm5\%$	g/m^2	I S0536
Caliper	$70 \pm 5\%$	μm	I S0534

Adhes i ve

General purpose permanent hot melt adhesive

Liner

Super calendered yellow glassine

Indicator	Parameter	Unit	Method
Substance	60±5%	g/m²	I S0536
Caliper	53±5%	μm	I S0534
Tear Resistance	≥300	mN	ISO 1924-2

Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥17 or PT	N/25mm	FTM9, ss
90° Peel Adhesion (20 min)	≥9 or Pt	N/25mm	FTM2, ss
Shear Min. Release force	≥10 10~40	hours G/25mm	FTM8 , _{SS} FTM4 , SS

Statement:

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of final explanation.