

CODE : S253

80 g Art Paper/Hot melt adhesiveB-02/30 μm PET



Application

- Minimum labeling temp: -5°C.
Service temp : -20°C~90°C. (24h after labeling)
- Suitable for Food or Medicine label in conventional glossy.
- Must test to confirm if used in small bottle label (diameter smaller than 30mm).

Print & Process

- Suitable for conventional printing.
- Control the viscosity of print ink, to avoid heavy viscosity cause coating exfoliation.
- Excellent paper processing performance, suitable for rotary and flat processing. Avoid excessive rewinding tension, or may cause adhesive overflow.
- PET liner is suitable for high-speed die-cutting and labeling.

Shelf life

From date of manufacture:12 months, storage conditions: 23±2°C & relative humidity 50±5%. Prolonged storage outside these conditions might reduce the shelf life.

Facestock

Art paper, glossiness between matte & high gloss.

Indicator	Parameter	Unit	Method
Substance	80±5%	g/m ²	ISO536
Caliper	70±5%	μm	ISO534

Adhesive

General purpose permanent hot melt adhesive

Liner

Transparent PET

Indicator	Parameter	Unit	Method
Caliper	30±5%	μm	ISO534

Performance data

Indicator	Parameter	Unit	Method
Initial Tack	≥17 or PT	N	FTM9, ss
90° Peel Adhesion (20min)	≥9 or PT	N/25mm	FTM2, ss
Shear Min. Release force	≥10 10~40	hours G/25mm	FTM8, ss FTM4, ss

Statement:

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold with the understanding that purchaser has independently determined the suitability of such products for its purposes.
- We reserve the rights of final explanation.