

# CODE: HPS571 (original code S571)

50µm Metalize Bopp Film (Inner Coating)/Acrylic adhesive/White Glassine



Application

Fulfill the requirement of ROHS, REACH, VOC

- Minimum labeling temp: -5°C
  Service temp: -20°C~80°C (24h after labeling)
- Suitable for daily chemical products label, personal hygiene products label and promotional label.
- Not recommended to be used in irregular curved surface and extra soft bottle because the facestock is stiffer.
- Not recommended for occasions with duplicate paste requirement.

# **Print & Process**

- With special treatment coating, can be used in relief printing, flexography printing, gravure printing, screen printing and varieties of printing methods. Suitable for UV ink.
- Control the viscosity of print ink. High contractility brings label crimp, causing the label detach from release paper or warp from label object.
- Excellent performance at bronzing.
- It is recommended to use a sharp film-specific diecutting knife, especially for flat pressing die-cutting.

# Shelf Life

From date of manufacture: 12 months Storage conditions:  $23\pm2^{\circ}$ C & relative humidity  $50\pm5\%$ . Prolonged storage outside these conditions might reduce the shelf life.

# Facestock

A kind of high metal gloss BOPP film with special printability coating.

| Indicator | Parameter    | Unit    | Method  |
|-----------|--------------|---------|---------|
| Substance | $45 \pm 5\%$ | $g/m^2$ | ISO 536 |
| Caliper   | $50\pm5\%$   | μm      | ISO 534 |

# Adhesive

General purpose film acrylic adhesive

This adhesive complies with FDA section 21 (175.105) and can be used for not-contact labeling of food, pharmaceutical and cosmetic products.

# Liner

Super calendered white glassine

| Indicator       | Parameter  | Unit    | Method   |
|-----------------|------------|---------|----------|
| Substance       | $58\pm5\%$ | $g/m^2$ | ISO 536  |
| Caliper         | $51\pm5\%$ | μm      | ISO 534  |
| Tear Resistance | ≥300       | mN      | GB/T 455 |

# **Performance data**

| Indicator                   | Parameter | Unit   | Method   |
|-----------------------------|-----------|--------|----------|
| Initial Tack                | ≥8        | Ν      | FTM9, ss |
| 90°Peel Adhesion<br>(20min) | $\geq 5$  | N/25mm | FTM2, ss |
| Shear Strength              | ≥15       | hours  | FTM8, ss |

#### Statement:

- All the statements, tech information & recommendations are based on the tests believed to be reliable but do not constitute a guarantee or warranty. All products sold should be tested by the customer in the end-use environment to confirm compliance with the requirements of that environment and to determine which materials to purchase.
- We reserve the rights of final explanation.